

IAR Library: 07.40.00 Ka 2019  
**Translucent Building Systems**  
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**2019**

<b><u>PRODUCT INFORMATION</u></b>	<b>TYPE OF PRODUCT</b>	High Performance Translucent Building Systems
	<b>COMPANY NAME</b>	Kalwall
	<b>PRODUCT/COLLECTION NAME</b>	Kalwall Panel + System Technologies
	<b>DESCRIPTION</b>	<p>Building panels, either curved or flat, that extract and convert free energy from the sun to heat, cool, naturally light, and drastically “electrify” buildings.</p> <p>Provides predictable, beautiful, glare-free daylight that blocks harmful UV-A and UV-B rays while transmitting the full spectrum of visible light for perfect color rendition within interiors.</p> <p>Used for Wall Systems, Curtain Walls, Window Systems, Window Replacements, Skylights, Clearspan Skylights/Skyroofs, Walkways/Canopies, and Complete Structures.</p> <p>Although Kalwall blocks UV-A and UV-B wavelengths, it allows for photosynthesis to occur in plants, promoting plant growth.</p> <p>Will not melt, can handle extreme environments with ease, shatterproof, blocks line of sight for privacy, resistant to graffiti/vandalism, strong and lightweight, increases human comfort, and self-cleaning.</p>
<b><u>MATERIAL FEEDSTOCK</u></b>	<b>MATERIAL CONTENT</b>	Formed by permanently bonding two specially formulated translucent Fiberglass Reinforced Polymer (FRP) Faces to a Grid Core constructed of interlocking aluminum or thermally-broken composite I-beams.
	<b>RECYCLED CONTENT %</b>	Aluminum
	<b>RAPIDLY RENEWABLE CONTENT %</b>	N/A
	<b>HARMFUL ADDITIVES</b>	Fiberglass
	<b>HARMFUL EMISSIONS</b>	Some emissions from fiberglass
	<b>EMISSION STRENGTH OVER TIME</b>	None
	<b>TREATMENTS</b>	None
<b><u>MANUFACTURING</u></b>	<b>MANUFACTURING PROCESS</b>	<p>Provide sandwich panels of flat fiberglass reinforced translucent face sheets laminated to a grid core of mechanically interlocking I-beams. The adhesive bonding line shall be straight, cover the entire width of the I-beam and have a neat, sharp edge.</p> <p>Standard panels shall deflect no more than 1.9” at 30 PSF in 10’ 0” span without a supporting frame by ASTM E 72.</p> <p>Standard panels shall withstand 1200° F fire for minimum one hour without collapse or exterior flaming.</p> <p>Thermally broken panels: Minimum Condensation Resistance Factor of 80 by AAMA 1503 measured on the bond line.</p>
	<b>HARMFUL EMISSIONS</b>	None
	<b>LOCATION OF MANUF. PLANT</b>	Manchester, NH
	<b>TESTS/CODES</b>	<ul style="list-style-type: none"> <li>-Class A Burning Brand Test (ASTM E-108)</li> <li>-UL Listings for Class A Roof Systems and FRP Faces</li> <li>-ETA-07/0244 Wall Systems</li> <li>-UFC 4-010-01 DoD Anti-Terrorism Force Protection (ATFO)</li> <li>-FM Explosion Venting Walls Standard 4440</li> <li>-FM Wall and Roof Systems Standard 4881 and 4471</li> <li>-Hurricane-Resistant Systems</li> <li>-NFRC Certified Products Listing</li> <li>-Criteria for Sandwich Panels issued by the ICC (International Code Council) ES-AC177</li> </ul>
	<b>3<sup>RD</sup> PARTY CERTIFICATION</b>	USGBC, NFRC, FM Approved, UL listings, GreenSpec Listed, Cabot
	<b>INSTALLATION</b>	<b>INSTALLATION PROCEDURE</b>

		<p>Anchor component parts securely in place by permanent mechanical attachment system. Accommodate thermal and mechanical movements. Set perimeter framing in a full bed of sealant compound, or with joint fillers or gaskets to provide weather-tight construction.</p> <p>Install joint sealants at perimeter joints and within the panel system in accordance with manufacturer's installation instructions.</p>
	<b>INSTALLATION ADHESIVES</b>	<p>Heat and pressure resin type adhesive engineered for structural sandwich panel use, with minimum 25-years field use. Adhesive shall pass testing requirements specified by the International Code Council "Acceptance Criteria for Sandwich Panel Adhesives".</p> <p>Minimum tensile strength of 750 PSI when the panel assembly is tested by ASTM C 297 after two exposures to six cycles each of the aging conditions prescribed by ASTM D 1037.</p> <p>Minimum shear strength of the panel adhesive by ASTM D 1002 after exposure to four separate conditions:  50% Relative Humidity at 68° F: 540 PSI  182° F: 100 PSI  Accelerated Aging by ASTM D 1037 at room temperature: 800 PSI  Accelerated Aging by ASTM D 1037 at 182° F: 250 PSI</p>
	<b>UNIT COST</b>	Varies
	<b>LIFE CYCLE ANALYSIS EXTRACTION</b>	Reduces maintenance and energy costs. Low initial financial cost.
	<b>END OF SERVICE LIFE</b>	Recyclable, kalwall claims 0 landfill manufacturing
<b>MISC. PROPERTIES</b>	<b>QUALITIES/PROPERTIES OF PRODUCT</b>	<p><b>Fire Performance:</b> can withstand a 1200°F flame for one hour with no flame penetration.</p> <p><b>Windborne Debris Protection:</b> can handle the most extreme environments with ease.</p> <p><b>Blast Protection:</b> shatterproof, meeting Anti-Terrorism Force Protection (ATFP).</p> <p><b>Safety + Security:</b> blocks line of sight for visual privacy and is resistant to vandalism/graffiti.</p>
	<b>MISC. COMMENTS</b>	Deliver panel system, components and materials in manufacturer's standard protective packaging.
	<b>CONTRIBUTION TO LEED POINTS</b>	<p><b>Sustainable Sites:</b> Heat Island Effect</p> <p><b>Energy &amp; Atmosphere:</b> Minimum Energy Performance, Optimize Energy Performance, Renewable Energy Protection</p> <p><b>Indoor Environmental Quality:</b> Thermal Comfort, Daylight, Quality Views</p>
<b>COMPANY PROFILE</b>	<b>GREEN PHILOSOPHY</b>	Kalwall, a producer of sustainable fenestration systems since long before the "green" philosophy became popular, is a world leader in daylighting technology, energy conservation, and participation in LEED®-certified buildings.
	<b>CONTACT</b>	<p>Call 800-258-9777 (N. America)  FAX 603-627-7905</p> <p>KALWALL  1111 Candia Road  PO Box 237  Manchester, NH 03105  Phone: 603-627-3861  Email: info@kalwall.com</p>
<b>MAINTENANCE</b>	<b>AFTER INSTALLATION</b>	The cost savings of Kalwall go far beyond installation costs and energy savings. Kalwall is virtually maintenance-free. No more scraping or painting window sashes or trim. Unlike glass, natural rainfall is all that's needed to keep the surface clean and streak-free. Kalwall is also shatterproof and highly vandal-resistant. The exclusive glass veil erosion preventer overcomes periodic maintenance. Graffiti is easily removed.