<u>2011</u>

PRODUCT	TYPE OF PRODUCT	
INFORMATION		Architectural glass
	COMPANY NAME	Skyline
	PRODUCT/COLLECTION NAME	ARCHIglass, Botanica, Classics, FOSILglas, G Compendium, Kids Glass, Laurinda Spear, Light and shadow, Organics, Skyline Select, Suzanne
	DECORPTION	Tick, and Weaves + Textures.
	DESCRIPTION	Skyline Design applications are available in nearly any glass thickness, type or make-up, including monolithic and laminated make-ups, fire-rated glass, mirrors and more. Skyline's decorative finishes may be applied to
		tempered glass to meet safety and building code requirements. The general maximum size limitation for pattern application is 72" x 144".
MATERIAL FEEDSTOCK	MATERIAL CONTENT	Sourced Locally. Corporate goals:  • Utilize sustainable and renewable materials, including FSC-certified wood for crates and Greenplay furnishings
		Skyline Recycling Program for glass, metals, wood pallets, packing materials, corrugated paper packaging and paper; plastic, batteries, toner and printer cartridges and chemicals also included
		Minimize waste through recycling, reusing and rethinking our materials and processes
	RECYCLED CONTENT %	No, reclaimed. While float glass typically contains 20% pre-consumer
		recycled content from their manufacturing processes, this material is
		reclaimed rather than recycled and is therefore excluded from LEED Credit consideration
	RAPIDLY RENEWABLE CONTENT %	No No
	HARMFUL ADDITIVES	Glass is essentially chemically inert and is considered a 'zero-emitter.'
		Skyline's eco-etch process is an environmentally-friendly etching process
		which replaces harsh acid or sandblasting techniques. Additionally, the
		eco-etch material is captured and reused in the in the self-contained manufacturing process. This medium and process provides the additional
		benefit of zero emissions. Our Vitracolor line of painted glass, can also be
		offered as Vitracolor H2O, which is water-based and sourced locally.
	HARMFUL EMISSIONS	No
	EMISSION STRENGTH OVER TIME	N/a
	TREATMENTS	All our sealers and coatings have been developed exclusively for Skyline. Our sealers and paints are low-VOC; once cured, the sealers and paint no longer contain/emit VOCs.
MANUFACTURING	MANUFACTURING PROCESS	Skyline's proprietary eco-etch application utilizes aluminum oxide etching to provide a fine, consistent finish in contrast to the irregular surfaces created by frit processes.
	HARMFUL EMISSIONS	Environmental processes:
		Water Reclamation: state-of-the-art glass washers capture, filter and
		reuse the water used to clean our glass
		Use Low-VOC products
		Non-Chemical Etching Process is applied to media, recirculated, and used over and over again without loss to quality. Eliminating the use of
		acid etching benefits our employees and the environment.
		Proprietary AST Process emits zero VOCs, eliminating the need for
		laminated inner layers, and reducing energy requirements.
	LOCATION OF MANUF. PLANT	Chicago, IL
	TESTS/CODES	N/a
INIOTAL LATION	3 <sup>RD</sup> PARTY CERTIFICATION	N/a
INSTALLATION	INSTALLATION PROCEDURE	Skyline Design is glad to provide specifying instructions for all our glass. Because we offer a range of products, we encourage you to contact us directly. We can also custom write specs to be included in the client's bid-set documents.
	INSTALLATION ADHESIVES	Varies upon installation method.
	UNIT COST	Per unit specification.
	LIFE CYCLE ANALYSIS	Energy efficiency can be gained. Glass can offer an increase of natural
	EXTRACTION	lighting; selected techniques and patterning on glass can potentially offer passive daylighting strategies and reduce solar thermal effects. An effective glass approach can offer options for optimizing HVAC/energy

1		
		performance.
	END OF SERVICE LIFE	Skyline glass is recyclable; we take back glass
		samples through our takeback program and offer connection with a
		nationwide network of pre-approved glass recyclers. Please contact us
		for a Skyline recycler in your area How is it disposed of?
MISC. PROPERTIES	QUALITIES/PROPERTIES OF	Yes- glass is very stable and durable.
MIGO. I HOI EITHES	PRODUCT	103 glass is very stable and durable.
	MISC. COMMENTS	Transportation: A returnable frame system exchange between major
	WISC. COMMENTS	
		suppliers and customers revolutionized our transportation logisitics. We
		utilize Just-In-Time delivery for our raw materials and reuse wood pallets
		to reduce footprint concerns and transportation, crating and labor costs.
		Housekeeping: Skyline avoids cleaning products that contain toxic
		chemicals, caustics and detergents, using certified non-toxic products and
		cleaning with the basics.
	CONTRIBUTION TO LEED POINTS	EA 1, MR 4.1-2, MR 5.1-2, IEQ 4.1-2, IEQ 8.1-3, ID
COMPANY PROFILE	GREEN PHILOSOPHY	As part of our ongoing commitment to our customers and products,
		Skyline Design is continually researching, upgrading and investigating
		state-of-the-art, environmentally-beneficial processes.
	CONTACT	Skyline Design Headquarters
		1240 North Homan Avenue
		Chicago, Illinois 60651
		888-278-4660
		Fax: 773-278-3548
MAINTENANCE	AFTER INSTALLATION	Standard glass cleaners. All large-scale eco-etch patterns and surfaces
		are protected by our low-VOC Skyline Etch Sealer for easy maintenance.
		Skyline Etch Sealer helps protect the finished glass surface, resisting
		fingerprints and discoloration over time. The sealer does not change the
		appearance of the etched finish in any way, nor does it contain lacquers,
		varnishes or glass waxes that may yellow and tarnish with age (as do
		most sealers).
		most sealers).