INFORMATION  COMPANY NAME Proprie  PRODUCT/COLLECTION NAME Reproe  RESCRIPTION  MATERIAL FEEDSTOCK  MATERIAL CONTENT Contains 10% post-industrial waste, which may contribute to the LEED Grace.  MATERIAL CONTENT Contains 10% post-industrial waste, which may contribute to the LEED Grace.  MATERIAL CONTENT Green building certification system and meets CHPS criteria.  RECYCLED CONTENT 7% PVC free and recyclable RAPPICLY RENEWABLE CONTENT 10% naturally skip reliable reproducts. HARMFUL ADDITIVES HARMFUL EMISSIONS None HARMFUL EMISSIONS None MANUFACTURING  MANU	PRODUCT	TYPE OF PRODUCT	
COMPANY NAME   Roppe   RODUCT/COLLECTION NAME   BESCRIPTION		TIPE OF PRODUCT	Rubber Tile
DESCRIPTION  DESCRIPTION  THE naturally sign resistant and provides outstanding undertoot comfort and noise reduction. Better yet, it's easy to install and maintain. Plus, it's PVC free.  MATERIAL CONTENT  Contains 10% post-industrial waste, which may contribute to the LEED Green building operating about the may contribute to the LEED Green building operating about the may contribute to the LEED Green building operating about the may contribute to the LEED Green building operating about the major of the LEED Green building operating and makes CHPS criteria.  RAPIDLY RENEWABLE CONTENT  RECYCLED CONTENT 5/  PARPIDLY RENEWABLE CONTENT  None  HARMFUL ADDITIVES  None  MANUFACTURING  MANUFACTURING PROCESS  MA		COMPANY NAME	
DESCRIPTION   It's naturally slip resistant and provides outstanding underfoot comfort and noise reduction. Better yet, it's easy to install and maintain. Plus, it's PVC free.			- 1-1-
material Feedstock  Material Content  Condains 10% post-industrial waste, which may contribute to the LEED Green building contributents of the LEED Green Building the Leed Building to the LEED Green Building the Leed Building to the LEED Green Building the Leed Building Building the Leed Building Building the Leed Building Building the Leed Building Buildin			
MATERIAL CONTENT Contains 10% post-industrial waste, which may contribute to the LEED Green building certification system and meets CHPS criteria.  PCV Cree and recyclable RAPIDLY RENEWABLE CONTENT None HARMFULL EMISSIONS None HARMFULL EMISSIONS None MANUFACTURING MANUFACTURING PROCESS  MASTAL FOR A STATE A TOO A SPECIAL PROCESS AND A CONTROL PRO		BESOIM HON	
MATERIAL CONTENT Contains 10% post-industrial waste, which may contribute to the LEED Green building certification system and meets CHPS criteria.  REPOIC FED CONTENT % PVC free and recyclable HARMFUL ADDITIVES None HARMFUL ADDITIVES None EMISION STRENATH OVER TIME TREATMENTS NA MANUFACTURING PROCESS We produce mainly SBR rubber products, we use heat, steam and pressure to vulcanize the rubber into different forms — stair treads. We are careful to run our lines in a sefficient manner apossible, which includes initiatives such as running higher use lines during off peak hours and recycling our water for the steam function. The same steam function, main waste management strategy is to eliminate the waste from the cycle. However, since that is not always possible, we have implemented a zero landfill policy. We utilize the same IMPACT program that is offered to customers within our own manufacturing processes and it has been quite successful in minimizing, and almost eliminating the landfill option that was heavily relied does not recycle their plastics, newspapers, magazines and aluminum cans here at Roppe. The monies earned from this was heavily relied does not recycle their plastics, newspapers, magazines and aluminum cans here at Roppe. The monies earned from the fort are put into a fund on an annual basis and divided between all of the employee's college students. This has been a very lucrative fundraiser for our kids who sam at lass \$1000 per student each summer for the next school year.  HARMFUL EMISSIONS Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  HARMFUL EMISSIONS LOCATION OF MANUF. PLANT TESTS/CODES  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  Most of our products meet CHPS criteria and are FLOORSCORE certified. Which means they release little if any harmful emissions.  Most Of our products meet CHPS criteria and are FLOORSCORE certified.			
RECYCLED CONTENT % PVC free and recyclable RAPIDLY RENEWABLE CONTENT % HARMFUL ADDITIVES None HARMFUL EMISSIONS None HARMFUL EMISSIONS None MANUFACTURING MANUFACTURING PROCESS	MATERIAL FEEDSTOCK	MATERIAL CONTENT	
RECYCLED CONTENT % RAPIDLY RENEWABLE CONTENT			
#ARMFUL EMISSIONS   None		RECYCLED CONTENT %	PVC free and recyclable
HARMFUL EMISSIONS  LOCATION OF MANUF, PLANT  Onio  TESTS/CODES  HARMFUL EMISSIONS  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  LOCATION OF MANUF, PLANT  Onio  TESTS/CODES  HARMFUL EMISSIONS  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  LOCATION OF MANUF, PLANT  Onio  TESTS/CODES  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  LOCATION OF MANUF, PLANT  Onio  TESTS/CODES  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  LOCATION OF MANUF, PLANT  Onio  TESTS/CODES  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  LOCATION OF MANUF, PLANT  Onio  TESTS/CODES  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  LOCATION OF MANUF, PLANT  Onio  TESTS/CODES  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  LOCATION OF MANUF, PLANT  Onio  TESTS/CODES  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  LOCATION OF MANUF, PLANT  Onio  TESTS/CODES  Most of our products meet CHPS criteria and are		RAPIDLY RENEWABLE CONTENT	10% Natural Rubber
### HARMFUL EMISSIONS   None		%	
### EMISSION STRENGTH OVER TIME TREATMENTS N/A  MANUFACTURING PROCESS  MANUFACTURING PROCESS  We produce mainly SBR rubber products, we use heat, steam and pressure to vulcarize the rubber into different forms—stair treads. We are careful to run our lines in a efficient manners as possible, which includes initiatives such as running higher use lines during off peak hours and recycling our water for the steam function. Our main was management strategy is to eliminate the waste from the cycle. However, since that is not always possible, we have implemented a zero landfill policy. We utilize the same IMPACT program that is offered to customers within our own manufacturing processes and it has been quite successful in minimizing, and almost eliminating the landfill option that was heavily relied here for many years. I would also that our small community does not offer a public recycling program, but our employees are encouraged to recycle their plastics, nearly uncreated from this effort are put into a fund on an annual basis and divide between all of the employee's college students. This has been a very lucrative fundraiser for our kids who earn at least Stool op er student each summer for the next school year.  HARMFUL EMISSIONS  HARMFUL EMISSIONS  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  Onlin  LOCATION OF MANUF. PLANT  TESTS/CODES  HARMFUL EMISSIONS  Meets ASTIM F 1700, Specification for Solid Vinyl Tile: Class I, Type A; Federal Specification SSF-1-312B, Type Cash ST-312B, Type A; Federal Specification SSF-3-12B, Type Cash ST-312B, Type A; Federal Specification SSF-3-312B, Type Cash ST-312B, Type A; Federal Specification SSF-3-312B, Type A; Federal Specification SSF-3-312B, Type Cash ST-312B, Type A; Federal Specification SSF-3-312B, Type SSF-3-312B, Type SSF		HARMFUL ADDITIVES	None
TREATMENTS  MANUFACTURING  MANUFACTURING PROCESS  We produce mainly SBR rubber products, we use heat, steam and pressure to vulcanize the rubber into different forms – stair treads. We are careful to run our lines in as efficient manners as possible, which includes initiatives such as running higher use lines during off peak hours and recycling our water for the steam function. Our main waste management strategy is to eliminate the waste from the cycle. However, since that is not always possible, we have implemented a zero landfill policy. We utilize the same IMPACT program that is offered to customers within our own manufacturing processes and it has been quite successful in minimizing, and almost eliminating the landfill option that was heavily relied here for many years. I would also add that our small community does not offer a public recycling program, but our employees are encouraged to recycle their plastics, newspapers, magazines and aluminum cans here at Roppe. The months earned from this effort are put into a fund on an annual basis and divided between all of the employee's college students. This has been a very lucrative fundraiser for our kids who earn at least \$1000 per student each summer for the next school year.  HARMFUL EMISSIONS  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  LOCATION OF MANUF. PLANT  TESTS/CODES  HARMFUL EMISSIONS  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  UCATION OF MANUF. PLANT  Ohio  Meets ASTM F 1700, Specification for Solid Vinyl Tile: Class I, Type A; Federal Specification SS1-312B, Type III ASTM D-2047 (Modification) test methods, while built-in antimicrobial agents inhibit mold and mildew and ASTM G-21 ASTM E 628 (NFPA259), Specific Optical Density of Smoke Generated by Solid Materials: Passes)  ASTM G 802, Pastatic Coefficient of Friction (Slip Resistance): Greater than > 0.60 using neolite sensors.			None
MANUFACTURING PROCESS   We produce mainly SBR rubber products, we use heat, steam and pressure to vulcanize the rubber into different forms – stair treads. We are careful to run our lines in as efficient manners as possible, which includes initiatives such as running higher use lines during off peak hours and recycling our water for the steam function. Our main waste management strategy is to eliminate the waste from the cycle. However, since that is not always possible, we have implemented a zero landfill policy. We utilize the same IMPACT program that is offered to customers within our own manufacturing processes and it has been quite successful in minimizing, and almost eliminating the landfill option that was heavily relied here for many years. I would add that our small community does not offer a public recycling program, but our employees are encouraged to recycle their plastics, neappeapers, magazines and aluminum cans here at Roppe. The monies earned from this effort are put into a fund on an annual basis and divide between all of the employee's college students. This has been a very lucrative fundraiser for our kids who earn at least \$1000 per student each summer for the next school year.    HARMFUL EMISSIONS		EMISSION STRENGTH OVER TIME	None
pressure to vulcanize the rubber into different forms — stair treads. We are careful to run our lines in as efficient manners as possible, which includes initiatives such as running higher use lines during off peak hours and recycling our water for the steam function. Our main waste management strategy is to eliminate the waste from the cycle. However, since that is not always possible, when we waste from the cycle. However, since that is not always possible, when we management strategy is to eliminate the waste from the cycle. However, since that is not always possible, when we management as a series within our own manufacturing processes and it has been quite successful in minimizing, and almost eliminating the landfill option that was heavily relied here for many years. I would also add that our small community does not offer a public recycling program, but our employees are encouraged to recycle their plastics, newspapers, magazines and aluminum cans here at Roppe. The entire is a fund on an annual basis and divided between all of the employee's college students. This has been a very lucrative fundraiser for our kids who earn at least \$1000 per student each summer for the next school year.  HARMFUL EMISSIONS  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  LOCATION OF MANUF. PLANT  Ohio  TESTS/CODES  Mests ASTM F 1700, Specification for Solid Vinyl Tile: Class I, Type A; Federal Specification SS-T-312B, Type III ASTM D-2047 (Modification) test methods, while built-in antimicrobial agents inhibit moid and mildew and ASTM G-21 ASTM E 648 (NFPA 253), Critical Radiant Flux: Class I ASTM E 682 (NFPA258), Specific Optical Density of Smoke Generated by Solid Materials: Passes,  < 450  ASTM D 2047 Static Coefficient of Friction (Slip Resistance): Greater than > 0.60 using neolite sensors.  ASTM F 970, Static Load Limit: 250 psi; Modified ASTM F970, 2,000 psi ASTM D 3389, Abrasion Resistance: Excellent  ASTM D 3389, Abrasion Resistance			N/A
are careful to run our lines in as efficient manners as possible, which includes initiatives such as running higher use lines during off peak hours and recycling our water for the steam function. Our main waste management strategy is to eliminate the waste from the cycle. However, since that is not always possible, we have implemented a zero landfill policy. We utilize the same iMPACT program that is offered to customers within our own manufacturing processes and it has been quite successful in minimizing, and almost eliminating the landfill potion that was heavily relied here for many years. I vould also add that our small community does not offer a public recycling program, but our employees are encouraged to recycle their plastics, newspapers, magazines and aluminum cans here at Roppe. The monies earned from this effort are put into a fund on an annual basis and divided between all of the employee's college students. This has been a very lucrative fundraiser for our kids who earn at least \$1000 per student each summer for the next school year.  Most of our products meet CHPs criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  Onio  TESTS/CODES  Meets ASTM F 1700, Specification for Solid Vinyl Tile: Class I, Type A; Federal Specification SS-T-312B, Type III ASTM D-2047 (Modification) test methods, while built-in antimicrobial agents inhibit mold and mildew and ASTM G-21 ASTM E 682 (NFPA258), Specific Optical Density of Smoke Generated by Solid Materials: Passes, 450 ASTM D 2047 Static Coefficient of Friction (Slip Resistance): Greater than > 0.60 using neoline sensors. ASTM F 970, Static Load Limit: 250 ps; Modified ASTM F970, 2,000 psi ASTM D 3939, Abrasion Resistance: Excellent: ASTM F 925, Resistance to Chemicals: Excellent: ASTM F 925, Resistance of Synthetic Polymeric Materials to Fund; O, No growth ASTM F 926 (short-term exposure), the vinyl tile shall have no more than a slight change in surface dulling, surface attack, or staining INSTALLATION  INSTALLATIO	MANUFACTURING	MANUFACTURING PROCESS	We produce mainly SBR rubber products, we use heat, steam and
includes initiatives such as running higher use lines during off peak hours and recycling our water for the steam function. Our main waste management strategy is to eliminate the waste from the cycle. However, since that is not always possible, we have implemented a zero landfill policy. We utilize the same IMPACT program that is offered to customers within our own manufacturing processes and it has been quite successful in minimizing, and almost eliminating the landfill option that was heavily relied here for many years. I would also add that our small community does not offer a public recycling program, but our employees are encouraged to recycle their plastics, newspapers, magazines and aluminum cans here at Roppe. The monies earned from this effort are put into a fund on an annual basis and divided between all of the employee's college students. This has been a very lucrative fundraiser for our kids who earn at least \$1000 per student each summer for the next school year.  HARMFUL EMISSIONS  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  Doing the same strategy and the same strategy an			·
and recycling our water for the steam function. Our main waste management strategy is to eliminate the waste from the cycle. However, since that is not always possible, we have implemented a zero landfill policy. We utilize the same IMPACT program that is offered to customers within our own manufacturing processes and it has been quite successful in minimizing, and almost eliminating the landfill option that was heavily relied here for many years. I would also add that our small community does not offer a public recycling program, but our employees are encouraged to recycle their plastics, enwespapers, magazines and aluminum cans here at Roppe. The monies earned from this effort are put into a fund on an annual basis and divided between all of the employee's college students. This has been a very lucrative fundraiser for our kids who earn at least \$1000 per student each summer for the next school year.  HARMFUL EMISSIONS  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  Onio  TESTS/CODES  Meets ASTM F 1700, Specification for Solid Vinyl Tile: Class I, Type A; Federal Specification SS-T-312B, Type III ASTM D-2047 (Modification) test emthods, while built-in antimicrobial agents inhibit moid and milidew and ASTM 6-21 ASTM E 648 (NFPA 253), Critical Radiant Flux: Class 1 ASTM E 648 (NFPA 253), Critical Radiant Flux: Class 1 ASTM E 648 (NFPA 253), Specific Optical Density of Smoke Generated by Solid Materials: Passes, < 450  ASTM D 2047 Static Coefficient of Friction (Slip Resistance): Greater than > 0.60 using neolite sensors.  ASTM F 925, Resistance to Chemicals: Excellent: ASTM P 370, Static Load Limit: 250 psj; Modified ASTM F970, 2,000 psi ASTM P 370, Static Load Limit: 250 psj; Modified ASTM F970, 2,000 psi ASTM P 370, Static Load Limit: 250 psi; Modified ASTM F970, 2,000 psi ASTM P 370, Static Load Limit: 250 psi; Modified ASTM F970, 2,000 psi ASTM P 325, Resistance to Chemicals: Excellent: ASTM P 326, Resistance to Chemicals: Exc			, ,
management strategy is to eliminate the waste from the cycle. However, since that is not always possible, we have implemented a zero landfill policy. We utilize the same IMPACT program that is offered to customers within our own manufacturing processes and it has been quite successful in minimizing, and almost eliminating the landfill option that was heavily relied here for many years. I would also add that our small community does not offer a public recycling program, but our employees are encouraged to recycle their plastics, newspapers, magazines and aluminum cans here at Roppe. The monies earned from this effort are put into a fund on an annual basis and divided between all of the employee's college students. This has been a very lucrative fundraiser for our kids who earn at least \$1000 per student each summer for the next school year.  HARMFUL EMISSIONS  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  LOCATION OF MANUF. PLANT  TESTS/CODES  Mest ASTM F 1700, Specification for Solid Vinyl Tile: Class I, Type A; Federal Specification SST-312B, Type III  ASTM D-2047 (Modification) test methods, while built-in antimicrobial agents inhibit mold and mildew and ASTM G-21  ASTM E 648 (NFPA 255), Critical Radiant Flux: Class 1  ASTM E 662 (NFPA258), Specific Optical Density of Smoke Generated by Solid Materials: Passes, < 450  ASTM D 2047 Static Coefficient of Friction (Slip Resistance): Greater than > 0.60 using neolite sensors.  ASTM D 3389, Abrasion Resistance: Excellent:  ASTM D 570, Water Absorption of Plastics: < 0.15%  EN 425, Castor Chair Test: Passes  FMVSS 302, Title 49, Part 571, Flammability of Interior Materials: Passes ASTM G 21, Determining Resistance to Chemicals: Excellent:  ASTM P 926 (short-term exposure), the vinyl tile shall have no more than a slight change in surface dulling, surface attack, or staining  LEED: MRA 1, MRA 2, MR5 1, MR5 2, and MR6.  CHPS Certification  FINSTALLATION PROCEDURE			
since that is not always possible, we have implemented a zero landfill policy. We utilize the same IMPACT program that is offered to customers within our own manufacturing processes and it has been quite successful in minimizing, and almost eliminating the landfill option that was heavily relied here for many years. I would also add that our small community does not offer a public recycling program, but our employees are encouraged to recycle their plastics, newspapers, magazines and aluminum cans here at Roppe. The monies earned from this effort are put into a fund on an annual basis and divided between all of the employee's college students. This has been a very lucrative fundraiser for our kids who earn at least \$1000 per student each summer for the next school year.  HARMFUL EMISSIONS  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  LOCATION OF MANUF. PLANT  Ohio  TESTS/CODES  Meets ASTM F 1700, Specification for Solid Vinyl Tille: Class I, Type A; Federal Specification SS-T-312B, Type III ASTM D-2047 (Modification) test methods, while built-in antimicrobial agents inhibit mold and mildew and ASTM G-21 ASTM E 648 (NFPA 2593), Critical Radiant Flux: Class 1 ASTM E 669 (NFPA2593), Specific Optical Density of Smoke Generated by Solid Materials: Passes, < 450 ASTM D 2047 Static Coefficient of Friction (Slip Resistance): Greater than > 0.60 using neolite sensors.  ASTM F 970, Static Load Limit: 250 psi; Modified ASTM F970, 2,000 psi ASTM D 3389, Abrasion Resistance: Excellent: ASTM D 570, Water Absorption of Plastics: < 0.15% EN 425, Castor Chair Test: Passistance to Chair Test: Passistance or Synthetic Polymeric Materials to Fungi: 0, No growth ASTM P 925, Resistance or Chair Test: Passistance or Synthetic Polymeric Materials to Fungi: 0, No growth ASTM P 925 (short-term exposure), the vinyl tile sh			
policy. We utilize the same IMPACT program that is offered to customers within our own manufacturing processes and it has been quite successful in minimizing, and almost eliminating the landfill option that was heavily relied here for many years. I would alios add that our small community does not offer a public recycle their plastics, newspapers, magazines and aluminum cans here at Ropp ramed from this effort are put into a fund on an annual basis and divided between all of the employee's college students. This has been a very lucrative fundraiser for our kids who earn at least \$1000 per student each summer for the next school year.  HARMFUL EMISSIONS  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  LOCATION OF MANUF. PLANT  TESTS/CODES  Meets ASTM F 1700, Specification for Solid Vinyl Tile: Class 1, Type A; Federal Specification SS-T-312B, Type III ASTM D-2047 (Modification) test methods, while built-in antimicrobial agents inhibit mold and mildew and ASTM G-21 ASTM E 484 RNPA 253), Critical Radiant Flux: Class 1 ASTM E 662 (NFPA256), Specific Optical Density of Smoke Generated by Solid Materials: Passes, < 450 ASTM D 2047 Static Coefficient of Friction (Slip Resistance): Greater than > 0.60 using neolite sensors.  ASTM F 970, Static Load Limit: 250 psi; Modified ASTM F970, 2,000 psi ASTM D 3389, Abrasion Resistance: Excellent: ASTM D 570, Water Absorption of Plastics: < 0.15% ENASM G 21, Determining Resistance of Synthetic Polymeric Materials: Passes FMVSS 302, Title 49, Part 571, Flammability of Interior Materials: Passes FMVSS 302, Title 49, Part 571, Flammability of Interior Materials to Fungi: 0, No growth ASTM F 925 (short-term exposure), the vinyl tile shall have no more than a slight change in surface dulling, surface attack, or staining LEED: MR4.1, MR4.2, MR5.1, MR5.2 and MR6. CHPS Certification FloorScore Install with manufacturer's own adhesive closely following manufacture's instructions.			, ,
within our own manufacturing processes and it has been quite successful in minimizing, and almost eliminating the landfill option that was heavily relied here for many years. I would also add that our small community does not offer a public recycling program, but our employees are encouraged to recycle their plastics, newspapers, magazines and aluminum cans here at Roppe. The monies earned from this effort are put into a fund on an annual basis and divided between all of the employee's college students. This has been a very lucrative fundraiser for our kids who earn at least \$1000 per student each summer for the next school year.  HARMFUL EMISSIONS  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  LOCATION OF MANUF. PLANT  Ohio  TESTS/CODES  Meets ASTM F 1700, Specification for Solid Vinyl Tile: Class I, Type A; Federal Specification SS-T-312B, Type III ASTM D-2047 (Modification) test methods, while built-in antimicrobial agents inhibit mold and milidew and ASTM G-21 ASTM E 648 (NFPA 253), Critical Radiant Flux: Class 1 ASTM E 649 (NFPA258), Specific Optical Density of Smoke Generated by Solid Materials: Passes, < 450 ASTM D 2047 Static Coefficient of Friction (Slip Resistance): Greater than > 0.60 using neolite sensors. ASTM F 970, Static Load Limit: 250 psi; Modified ASTM F970, 2,000 psi ASTM D 3389, Abrasion Resistance: Excellent ASTM D 570, Water Absorption of Plastics: < 0.15% ENATM G 927, Resistance to Chemicals: Excellent: ASTM D 570, Water Absorption of Plastics: < 0.15% ENATS 302, Title 49, Part 571, Flammability of Interior Materials: Passes FMVSS 302, Title 49, Part 571, Flammability of Interior Materials to Fungi: 0, No growth ASTM F 925 (short-term exposure), the vinyl tile shall have no more than a slight change in surface duffiling, surface attack, or staining LEED: MR4.1, MR4.2, MR5.1, MR5.2 and MR6. CHPS Certification FloorScore Install with manufacturer's own adhesive closely following manufacture's			
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relied here for many years. I would also add that our small community does not offer a public recycling program, but our employees are encouraged to recycle their plastics, newspapers, magazines and aluminum cans here at Roppe. The monies earned from this effort are put into a fund on an annual basis and divided between all of the employee's college students. This has been a very lucrative fundraiser for our kids who earn at least \$1000 per student each summer for the next school year.  HARMFUL EMISSIONS  Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.  LOCATION OF MANUF. PLANT  Ohio  TESTS/CODES  Meets ASTM F 1700, Specification for Solid Vinyl Tile: Class I, Type A; Federal Specification SS-T-312B, Type III ASTM D-2047 (Modification) test methods, while built-in antimicrobial agents inhibit mold and mildew and ASTM G-21 ASTM E 648 (NFPA 253), Critical Radiant Flux: Class 1 ASTM E 662 (NFPA258), Specific Optical Density of Smoke Generated by Solid Materials: Passes, < 450 ASTM D 2047 Static Coefficient of Friction (Slip Resistance): Greater than > 0.60 using neolite sensors. ASTM F 970, Static Load Limit: 250 psi; Modified ASTM F970, 2,000 psi ASTM D 3398, Abrasion Resistance: Excellent ASTM F 925, Resistance to Chemicals: Excellent: ASTM F 925, Resistance to Chemicals: Excellent: ASTM F 925, Owner Absorption of Plastics: < 0.15% EN 425, Castor Chair Test: Passes FMVSS 302, Title 49, Part 571, Flammability of Interior Materials: Passes FMVSS 302, Title 49, Part 571, Flammability of Interior Materials to Fungi: 0, No growth ASTM F 925 (short-term exposure), the vinyl tile shall have no more than a slight change in surface dulling, surface attack, or staining LEED: MR4.1, MR4.2, MR5.1, MR5.2 and MR6. CHPS Certification FloorScore INSTALLATION PROCEDURE			
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	INSTALLATION	INSTALLATION PROCEDURE	Install with manufacturer's own adhesive closely following manufacture's
INSTALLATION ADHESIVES ROP360 Acrylic Tile and Stair accessories Adhesive Calculated VOC's			
		INSTALLATION ADHESIVES	ROP360 Acrylic Tile and Stair accessories Adhesive Calculated VOC's

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		according to California SCAQMD Rule #1168: <13 grams per liter of
		coating.
		SCAQMD Rule 443.1: Grams of VOC per Liter of Material: < 10 gram/liter.
	UNIT COST	All colors available at a single price point.
	LIFE CYCLE ANALYSIS	N/A
	EXTRACTION	
	END OF SERVICE LIFE	Return to Roppe for recycling with Impact program, which is not limited to
		Roppe products, the only stipulation is it must be Type TS (vulcanized,
		thermoset rubber). What this translates into is that in a little more than a
		year's time, we have been able to divert 1,955 tons from the landfills.
MISC. PROPERTIES	QUALITIES/PROPERTIES OF	· Withstands heavy equipment loads without permanent indentation, even
	PRODUCT	under rolling load conditions up to 2,000 psi.
		· Available in .080" thick 12" x 12" (304.8mm x 304.8mm) and pre-
		grooved, heat weld 24" x 24" (61cm x 61cm) or 36" x 36" (91.4cm x
		91.4cm) tiles for seamless installation with matching vinyl welding beads.
		· Flexible enough to flash cove during installation but can withstand
		extreme rolling loads up to 2,000 psi.
		· Color is inherent throughout the tile thickness and available at a single
		price point.
		Roppe Vinyl Tile is warranted for a period of one (1) year from date of
		installation to be free of defects in material and workmanship. Roppe has
		a ten (10) Year Limited Wear Warranty on Roppe Vinyl Tile for non-transit
		use, based by product design and installation purpose, if installed,
		maintained, and used strictly in accordance with Roppe's written
		instructions and installed with the recommended Roppe adhesive. Refer
		to Roppe Product Specification
	MISC. COMMENTS	none
	CONTRIBUTION TO LEED POINTS	MR4.1, MR4.2, MR5.1, MR5.2 and MR6.
COMPANY PROFILE	GREEN PHILOSOPHY	
		At Roppe, we've consciously decided to be part of the solution.
		That means we're not just committed to making better products – we're
		dedicated to making a positive impact on the environment as well. Our
		"green" products meet high environmental standards and may contribute
		to the U.S. Green Building Council's LEED® Green Building Certification
		System. From rubber tiles to vinyl accessories and adhesives, our
		EcoEffects® products meet high environmental standards without
	CONTACT	compromising color selection, performance, durability or style.
	CONTACT	Roppe Corporation
		1602 N. Union Street
		P.O. Box 1158
		Fostoria, Ohio USA 44830-1158 Phone: 419.435.8546
		Toll Free: 800.537.9527
		Fax: 419.435.1056
		Email: sales@roppe.com
		Web Site: www.roppe.com
MAINTENANCE	AFTER INSTALLATION	DO NOT clean, rub or apply lateral or vertical pressure to the rubber
	THE RESTRICTION	accessories for at least 72 hours after the installation is complete to allow
		the adhesive to properly cure. Some disinfectants, cleaning agents, floor
		maintenance products, and pesticides may stain or damage the surface of
		rubber accessories. Roppe Rubber Accessories can be routinely cleaned
		by wiping with a soft cloth slightly dampened with warm water or by using
		a properly diluted neutral ph cleaner. CAUTION: Course cleaning
		materials and/or harsh cleaning agents may damage the surface of rubber
		accessories. Do not allow water, solutions or cleaners of any kind to work
		its way between the joints of rubber accessories, which can have an
		adverse effect on the adhesive. Always check for compatibility and
		performance prior to cleaning by utilizing uninstalled material or test in an
		inconspicuous area before proceeding to determine if the desired results
		can be achieved without distorting the rubber accessories.
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