

PRODUCT INFORMATION	TYPE OF PRODUCT	Rubber Tile
	COMPANY NAME	Roppe
	PRODUCT/COLLECTION NAME	Tread
	DESCRIPTION	Roppe Raised Design Rubber Floor Tile is vulcanized and homogeneous, and is designed for interior use in high traffic areas. Typical applications include terminals, malls, schools, recreational facilities, public buildings, department stores, elevators, lobbies, and ramps.
MATERIAL FEEDSTOCK	MATERIAL CONTENT	Roppe Raised Design and Dimensions Rubber Tile is 100% synthetic rubber blended with stabilizing fillers, color pigments, and processing oils.
	RECYCLED CONTENT %	None
	RAPIDLY RENEWABLE CONTENT %	10% natural rubber
	HARMFUL ADDITIVES	None
	HARMFUL EMISSIONS	None
	EMISSION STRENGTH OVER TIME	None
MANUFACTURING	TREATMENTS	N/A
	MANUFACTURING PROCESS	We produce mainly SBR rubber products, we use heat, steam and pressure to vulcanize the rubber into different forms – wall base, tile or stair treads. We are careful to run our lines in as efficient manners as possible, which includes initiatives such as running higher use lines during off peak hours and recycling our water for the steam function. Our main waste management strategy is to eliminate the waste from the cycle. However, since that is not always possible, we have implemented a zero landfill policy. We utilize the same IMPACT program that is offered to customers within our own manufacturing processes and it has been quite successful in minimizing, and almost eliminating the landfill option that was heavily relied here for many years. I would also add that our small community does not offer a public recycling program, but our employees are encouraged to recycle their plastics, newspapers, magazines and aluminum cans here at Roppe. The monies earned from this effort are put into a fund on an annual basis and divided between all of the employee's college students. This has been a very lucrative fundraiser for our kids who earn at least \$1000 per student each summer for the next school year.
	HARMFUL EMISSIONS	Most of our products meet CHPS criteria and are FLOORSCORE certified, which means they release little if any harmful emissions.
	LOCATION OF MANUF. PLANT	Ohio
	TESTS/CODES	
	3RD PARTY CERTIFICATION	LEED: MR4.1, MR4.2, MR5.1, MR5.2 and MR6. CHPS Certification FloorScore
INSTALLATION	INSTALLATION PROCEDURE	Install with manufacturer's own adhesive closely following manufacture's instructions
	INSTALLATION ADHESIVES	Varies according to substrate
	UNIT COST	A
	LIFE CYCLE ANALYSIS EXTRACTION	
	END OF SERVICE LIFE	Return to Roppe for recycling with Impact program, which is not limited to Roppe products, the only stipulation is it must be Type TS (vulcanized, thermoset rubber). What this translates into is that in a little more than a year's time, we have been able to divert 1,955 tons from the landfills.
MISC. PROPERTIES	QUALITIES/PROPERTIES OF PRODUCT	Recoil Fitness Flooring provides excellent resistance to abrasion, chipping, cracking for rugged performance. Recoil Fitness Flooring is flexible for fast and economical installations, and available in Rolls, Square Edge Tiles and Inter-Locking Tiles in four-gauges offering endless installation opportunities. Both 3/8" (9.00mm) & 1/2" (12.00mm) Gauge Inter-Locking Tiles only are designed for interior loose-lay installations allowing easy removal and replacement of damaged tiles.

	MISC. COMMENTS	Shipping: Shrink wrapped and palletized
	CONTRIBUTION TO LEED POINTS	MR2, MR4.1, MR4.2, MR5.1, and MR5.2
<u>COMPANY PROFILE</u>	GREEN PHILOSOPHY	At Roppe, we've consciously decided to be part of the solution. That means we're not just committed to making better products – we're dedicated to making a positive impact on the environment as well. Our "green" products meet high environmental standards and may contribute to the U.S. Green Building Council's LEED® Green Building Certification System. From tiles and treads to wall base and adhesives, our EcoEffects® products meet high environmental standards without compromising color selection, performance, durability or style.
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<u>MAINTENANCE</u>	AFTER INSTALLATION	Do not buff, scrub, or mop for 48 hours after installation. 1. Roppe Recoil Fitness Flooring can be cleaned much like carpeting. 2. Daily vacuuming is encouraged to keep dust to a minimum. 3. If the flooring cannot be fully cleaned with a vacuum, a damp mopping with a mild soap and water solution will usually be sufficient. a) It is important not to get the flooring too wet as this may have an adverse affect on the adhesive system employed. b) Change the soap and water solution often! 4. Use a wet vacuum to remove excess water from the flooring. 5. Be sure to use a clean mop. This will keep your floor smelling fresh and clean.