

PRODUCT INFORMATION	TYPE OF PRODUCT	Carpet Recycling
	COMPANY NAME	Mohawk
	PRODUCT/COLLECTION NAME	Play of Light (Filtering Through, Streaming In, Radiating Out)
	DESCRIPTION	Floor covering
MATERIAL FEEDSTOCK	MATERIAL CONTENT	Baking material: EcoFlex ICT, fiber type: SmartStrand® Contract made with DuPont™ Sorona® triexta, DuPont™ Sorona®
	RECYCLED CONTENT %	Contains a minimum 35% pre-consumer recycled content by total weight
	RAPIDLY RENEWABLE CONTENT %	Contains 37% rapidly renewable content by weight
	HARMFUL ADDITIVES	None
	HARMFUL EMISSIONS	No
	EMISSION STRENGTH OVER TIME	No
	TREATMENTS	Dye method: Solution Dyed / Yarn Dyed
MANUFACTURING	MANUFACTURING PROCESS	We continue to shrink our manufacturing footprint—significantly reducing the amount of resources we use while increasing our recycling and reuse of waste. But we're not stopping here. We're going after very aggressive reduction targets over the next 8 years. Already, we've seen real progress towards our 2020 goals of 25% reduction of our intensities related to energy, greenhouse gases, water, and waste-to-landfill. What are intensities? They're a measure of the amount of resources needed to create our products. So far, our biggest improvements have been in water and waste-to-landfill intensities—with impressive decreases of nearly 9% and 7% respectively.
	HARMFUL EMISSIONS	None
	LOCATION OF MANUF. PLANT	Glasgow, VA 24555
	TESTS/CODES	Static: AATCC 134 Under 3.5 KV Flammability: ASTM E 648 Class I (Glue Down) Smoke Density: ASTM E 662 Less than 450 CRI Green Label Plus Certified: Y
	3RD PARTY CERTIFICATION	CRI Green Label Plus, NSF 140, ISO 9001, ISO 14001
INSTALLATION	INSTALLATION PROCEDURE	Quarter turn / Monolithic / Brick Ashlar / Vertical Ashlar Installation Instructions: For further information check this: http://www.themohawkgroup.com/tech_services/installation.aspx This product is created to allow for customer flexibility to create various designs by the manner of installation. To create a custom design, DO NOT follow the arrows on the back side of the tiles. Follow the face- not the arrows. Following the arrows will result in a random installation.
	INSTALLATION ADHESIVES	A list of numerous adhesive can be found in this address: http://www.themohawkgroup.com/tech_services/adhesives.aspx
	UNIT COST	Most Mohawk carpet costs anywhere from \$10 to \$15 per square yard. However, basic varieties sell for less and luxury carpet can top \$25 per square yard. (http://www.costowl.com/home-improvement/flooring-carpet-mohawk-cost.html)
	LIFE CYCLE ANALYSIS	EcoFlex ICT has lifetime warranty. This shows that they will last long.
	EXTRACTION	
	END OF SERVICE LIFE	Recyclable through Mohawk's Recover program
MISC. PROPERTIES	QUALITIES/PROPERTIES OF PRODUCT	Available in both broadloom and modular. For heavily trafficked areas and critical commercial applications, it has high durability.
	MISC. COMMENTS	Meet the only carpet with rapidly renewable ingredients. SmartStrand® Contract modular and broadloom flooring is the biosource breakthrough that provides superior stain resistance, unmatched design flexibility and unsurpassed colorfastness—all with one-of-a-kind environmental advantages. Specify the fiber that exceeds expectations. Specify SmartStrand made with Dupont™ Sorona®, and sacrifice nothing.
	CONTRIBUTION TO LEED POINTS	Credit MR 5-Local/Regional Materials, Credit MR 6.0
COMPANY PROFILE	GREEN PHILOSOPHY	Actions, not words. We are less concerned with talking about our intentions and more concerned with implementing long-term sustainable

<u>MAINTENANCE</u>		programs. Making a Real Difference. We are always striving to improve our environment and our communities. Third-Party Verified. Our sustainability report data is third-party verified.
	CONTACT	1975 West Oak Circle Marietta, GA 30062 800.554.6637 www.mohawkgroup.com
	AFTER INSTALLATION	Five keys to effective maintenance: preventive maintenance, vacuuming, spot removal, Interim cleaning and restorative deep cleaning. For further information check this address: http://www.themohawkgroup.com/sitefiles/PDFs/carpet_care.pdf