

PRODUCT INFORMATION	TYPE OF PRODUCT	Carpet Recycling
	COMPANY NAME	Mohawk
	PRODUCT/COLLECTION NAME	The Moroccan (Rabat, Taza)
	DESCRIPTION	Floor covering
MATERIAL FEEDSTOCK	MATERIAL CONTENT	Baking material: Unibond Flex, fiber type: Ultron® Nylon
	RECYCLED CONTENT %	Contains 15% post-consumer recycled content
	RAPIDLY RENEWABLE CONTENT %	None
	HARMFUL ADDITIVES	None
	HARMFUL EMISSIONS	No
	EMISSION STRENGTH OVER TIME	No
	TREATMENTS	Dye method: Piece Dyed
MANUFACTURING	MANUFACTURING PROCESS	We continue to shrink our manufacturing footprint—significantly reducing the amount of resources we use while increasing our recycling and reuse of waste. But we're not stopping here. We're going after very aggressive reduction targets over the next 8 years. Already, we've seen real progress towards our 2020 goals of 25% reduction of our intensities related to energy, greenhouse gases, water, and waste-to-landfill. What are intensities? They're a measure of the amount of resources needed to create our products. So far, our biggest improvements have been in water and waste-to-landfill intensities—with impressive decreases of nearly 9% and 7% respectively.
	HARMFUL EMISSIONS	None
	LOCATION OF MANUF. PLANT	Lyerly, GA 30730
	TESTS/CODES	Static: AATCC 134 Under 3.5 KV Flammability: ASTM E 648 Class I (Glue Down) Smoke Density: ASTM E 662 Less than 450 CRI Green Label Plus Certified: Y
	3RD PARTY CERTIFICATION	CRI Green Label Plus, NSF 140, ISO 9001, ISO 14001
INSTALLATION	INSTALLATION PROCEDURE	For further information check this: http://www.themohawkgroup.com/tech_services/installation.aspx
	INSTALLATION ADHESIVES	A list of numerous adhesive can be found in this address: http://www.themohawkgroup.com/tech_services/adhesives.aspx
	UNIT COST	Most Mohawk carpet costs anywhere from \$10 to \$15 per square yard. However, basic varieties sell for less and luxury carpet can top \$25 per square yard. (http://www.costowl.com/home-improvement/flooring-carpet-mohawk-cost.html)
	LIFE CYCLE ANALYSIS EXTRACTION	Unibond Flex has lifetime warranty. This shows that they will last long.
	END OF SERVICE LIFE	Recyclable through Mohawk's Recover program
MISC. PROPERTIES	QUALITIES/PROPERTIES OF PRODUCT	Available in both broadloom and modular. For heavily trafficked areas and critical commercial applications, it has high durability.
	MISC. COMMENTS	Unibond Flex provides enhanced durability, installation flexibility and sustainability. This combination of benefits is made possible by Unibond Flex' patented matrix construction (US Patent No. 5,962,101) where the carpet fiber is tufted through both the primary and secondary backings. It is then backed with our Advanced Thermoset Co-Polymer, which is made with 28% post-consumer content. Unibond Flex is the only high-performance broadloom, tufted product that may be stretched in or direct glued, based on your specific needs.
	CONTRIBUTION TO LEED POINTS	Credit MR 5-Local/Regional Materials, MR 4
COMPANY PROFILE	GREEN PHILOSOPHY	Actions, not words. We are less concerned with talking about our intentions and more concerned with implementing long-term sustainable programs. Making a Real Difference. We are always striving to improve our environment and our communities. Third-Party Verified. Our sustainability report data is third-party verified.
	CONTACT	1975 West Oak Circle Marietta, GA 30062 800.554.6637 www.mohawkgroup.com
MAINTENANCE	AFTER INSTALLATION	Five keys to effective maintenance: preventive maintenance, vacuuming, spot removal, Interim cleaning and restorative deep cleaning. For further

information check this address:

http://www.themohawkgroup.com/sitefiles/PDFs/carpet_care.pdf