## IAR Library: 12.00.00 Ha 2011 <u>System Furniture</u> <u>12.00.00</u> <u>2011</u>

PRODUCT	TYPE OF PRODUCT	
INFORMATION		System Furniture
	COMPANY NAME	Haworth
	PRODUCT/COLLECTION NAME	Compose
		Patterns
		Premise
		Race System UniGroup Too System
		Unicroup 100 System
	DESCRIPTION	System Furniture
MATERIAL FEEDSTOCK	MATERIAL CONTENT	Fabric: woven textiles, vertical and upholstery
		Glass: hard, see through material
		Lamena: colored, textured conversion varnish
		Laminate: composite of paper and resin
		Mesh: open weave textile, seating
		Metal: chrome, brushed aluminum, nickel, etc
		Paint: decorative coating over metal
		Scrim: open weave textile, systems
		Translucent: plastic hard see through material
		Trim: painted or plastic pieces
		Wallcovering: decorative material for moveable walls
		Wood: veneer or lumber from trees
	RECYCLED CONTENT %	Compose- 15% post-consumer and 35% pre-consumer recycled content. Patterns- 2% post-consumer and 77% pre-consumer recycled content. Premise- 15% post-consumer and 38% pre-consumer recycled content. Race System- 19% post-consumer and 19% pre-consumer recycled content.
		UniGroup Too System- 14% post-consumer and 31% pre-consumer recycled content.
	RAPIDLY RENEWABLE CONTENT %	<ul> <li>76 certified as low-emitting</li> <li>28 calculated for carbon footprint</li> <li>2 third-party certified as climate positive1</li> <li>51 environmental data sheets</li> <li>42 listed for potential LEED point contributions</li> </ul>
		All major product lines for Haworth North America, Asia Pacific and Groupe Lacasse are air-quality

		certified by GREENGUARD or SCS
		Indoor Advantage Gold.
		4 facilities (In North America)
		88% of our total systems sales
		are available as FSC (Compose®,
		Places®, Premise®, Race®,
		UniGroup® and UniGroup Too®)
		<ul> <li>100% of our wood seating sales</li> </ul>
		are available as FSC (Candor®,
		CompositesTM, ForenzaTM, Hello®)2
		• 78% of our wood casegoods sales
		are available as FSC (Masters®, TripoliTM, VancouverTM, OrlandoTM)
	HARMFUL ADDITIVES	n/a
	HARMFUL EMISSIONS	Eliminate waste and emissions associated with corporate
		operations and the production of products and services.
		This includes elimination of all greenhouse gases.
	EMISSION STRENGTH OVER TIME	n/a
	TREATMENTS	Not Specified
MANUFACTURING	MANUFACTURING PROCESS	We believe in life cycle thinking-creating products that embrace Design
		for the Environment (DfE) strategies. Our products interface and integrate
		fo more sustainable workspaces. The result is interiors that flex and
		change with an organization and extend the life cycle of work
		environments.
		Content Selection Materials are selected based on recycled content and/or recyclability at
		the end of useful product life. Materials with an existing infrastructure for
		recycling and products designed for easy disassembly are more likely to
		be recycled. We communicate and request our suppliers'
		acknowledgement and support of our prioritized list of restricted materials,
		i.e., materials we want to eliminate over the next five years. Suppliers also
		receive our rated list of 800+ chemicals. The red/yellow/green rating
		identifies green (eco-friendly) choices.
		Wood Certification
		The Forest Stewardship Council (FSC) Chain of Custody (CoC)
		certification allows products to be segregated and identified as having
		come from FSC-certified forests and other controlled sources. Our
		participation as a CoC holder allows us to offer products made of wood that come from responsibly managed forests. Haworth issued a wood
		policy in 2008, demonstrating our commitment to eliminate the sourcing of
		unwanted wood sources. Our current strategy is to develop a supply chain
		for FSC and FSC controlled wood and increase the number FSC CoC
		certified manufacturing facilities
	HARMFUL EMISSIONS	Low VOC
	LOCATION OF MANUF. PLANT	Haworth, Inc.
		One Haworth Center
		Holland, MI 49423-9576
	TESTS/CODES	The material has met the testing requirements for certifications
	3 <sup>RD</sup> PARTY CERTIFICATION	Blue Angel – Haworth Germany     Secret Stauradable Council Contified Equility (see page 2)
		Forest Stewardship Council Certified Facility (see page 8)     Good Environmental Choice Labol Australia (AllWays
		Good Environmental Choice Label – Australia (AllWays, Very and Zody)
		GREENGUARD® Certified Products
		GREENGUARD for Children & SchoolsSM
		ISO 14001 Certified Facilities (see page 17)
		ISO 9001 Certified Facilities
		LEED Certified Facilities (see page 16)
		MBDC Cradle to CradleCM Gold Certifications – Very
		seating and Zody seating
		MBDC Cradle to CradleCM Silver Certification – Planes Table Collection and Vary costing
		Table Collection and Very seating
		Programme for the Endorsement of Forest CertificationTM (PEFC)
		Chain-of-Custody Certification – Haworth Italy, Spain
		and France
		SCS Indoor AdvantageTM and Indoor Advantage Gold
INSTALLATION	INSTALLATION PROCEDURE	Install by profesional
	INSTALLATION ADHESIVES	Not specified
	UNIT COST	n/a
	LIFE CYCLE ANALYSIS	Not specified
	EXTRACTION	

1	END OF SERVICE LIFE	Zero waste to landfill
MISC. PROPERTIES	QUALITIES/PROPERTIES OF	Products are durable
	PRODUCT	
	MISC. COMMENTS	Haworth Pune teams switched to a new method
		for packaging seating products. Instead of putting
		a fully assembled chair into a box, seating products
		are disassembled for shipment. Fewer parts in a box
		translate to smaller boxes that require less packing
		materials. Plus, more boxes fit in a shipping container.
		Fewer shipping containers reduce the number of
		transport vehicles, which in turn consumes less fuel.
	CONTRIBUTION TO LEED POINTS	LEED CI - Commercial Interiors
		LEED NC – New Construction
		LEED EB – Existing Buildings
		LEED CS – Core and Shell Development
COMPANY PROFILE	GREEN PHILOSOPHY	Haworth will be a sustainable corporation. We engage
		our employees in more sustainable practices; we initiate
		and use processes that are neutral or improve our
		environment; and we utilize our resources in ways that
		create adaptable and sustainable workspace solutions
		for our customers. We do all of this globally to protect
		and restore our environment, create economic value,
		and support and strengthen our communities
	CONTACT	For more information call
		616.393.3000.
		To order a brochure call
		800.344.2600
MAINTENANCE	AFTER INSTALLATION	n/a