| PRODUCT INFORMATION | TYPE OF PRODUCT | Secondary Seating |
| :---: | :---: | :---: |
|  | COMPANY NAME | Herman Miller |
|  | PRODUCT/COLLECTIO N NAME | Caper Chairs <br> Aside Chairs <br> Limerick Chairs <br> Celeste Chairs <br> Eames Molded Plywood Chairs (no information found) <br> Eames Molded Plastic Chairs (no information found) <br> Eames Wire Chairs (no information found) <br> Nelson Swag Leg Chair (no information found) <br> Aalto Side Seating (discontinued) <br> Eames Soft Pad and Aluminum Group Chairs <br> Eames Executive Chair (no information found) <br> Aalto Stools (discontinued) <br> Capelli Stool (no information found) |
|  | DESCRIPTION | Seating |
| $\begin{aligned} & \hline \text { MATERIAL } \\ & \hline \text { FEEDSTOCK } \end{aligned}$ | MATERIAL CONTENT | Aluminum <br> Steel <br> Plastic <br> Wood <br> Foam <br> Fabric <br> Aluminum |
|  | RECYCLED CONTENT \% | Caper Chairs= 18-percent post-consumer and 7-percent pre-consumer recycled content <br> Aside Chairs= 21-percent post-consumer and 10-percent pre-consumer recycled content <br> Limerick Chairs= 59-percent post-consumer and 12-percent pre-consumer recycled <br> content <br> Celeste Chairs= 10-percent post-consumer and 3-percent pre-consumer recycled content <br> Eames Molded Plywood Chairs= <br> Eames Molded Plastic Chairs= <br> Eames Wire Chairs= <br> Nelson Swag Leg Chair= <br> Aalto Side Seating= <br> Eames Soft Pad and Aluminum Group Chairs= 25-percent to-28 percent pre-consumer recycled content. <br> Eames Executive Chair= <br> Aalto Stools= <br> Capelli Stool= |
|  | RAPIDLY RENEWABLE CONTENT \% | FSC certified |
|  | HARMFUL ADDITIVES | Not specified |
|  | HARMFUL EMISSIONS | Greenguard certified for indoor air quality |
|  | EMISSION STRENGTH OVER TIME | n/a |
|  | TREATMENTS | Low VOC levels |


| MANUFACTURIN G | MANUFACTURING PROCESS | * Communications Team, responsible for communicating our environmental needs, initiatives, and performance to both internal and external audiences. <br> * Design for the Environment (DfE) Team, responsible for developing environmentally sensitive design standards for new and existing Herman Miller products. <br> * Environmental Affairs Team, responsible for regulatory compliance, as well as coordinating and assisting other company-wide environmental initiatives. <br> * Green Buildings Team, focused on the environmentally sound construction and maintenance of Herman Miller's corporate facilities. <br> * ISO 14001 Team, focused on the continuous improvement of our Environmental Management System (EMS) in pursuit of 2020 goals. <br> * Environmental Low Impact Processing group, comprised of a series of teams, one at each corporate site, with responsibility for reducing the impact of manufacturing and office waste in their designated area. <br> * Indoor Air Team, created to monitor and improve the off-gassing of our products. <br> * Energy Reduction Team, committed to reducing the amount of energy necessary to produce Herman Miller products. <br> * Packaging/Transportation Team, committed to finding ways to reduce the amount of packaging needed for both incoming and outgoing products. |
| :---: | :---: | :---: |
|  | HARMFUL EMISSIONS | Low VOC levels |
|  | LOCATION OF MANUF. PLANT | Herman Miller Inc. <br> 855 East Main Ave. PO Box 302 <br> Zeeland, Michigan 49464-0302 USA <br> Phone: 616 654-300 |
|  | TESTS/CODES | n/a |
|  | $\begin{aligned} & 3^{\mathrm{RDD}} \text { PARTY } \\ & \text { CERTIFICATION } \end{aligned}$ | Cradle to Cradle certified LEED <br> Greenguard certified |
| INSTALLATION | INSTALLATION PROCEDURE | Install by professional |
|  | INSTALLATION ADHESIVES | Not specified |
|  | UNIT COST | Varies per item |
|  | LIFE CYCLE ANALYSIS EXTRACTION | Cradle to Cradle certified |


|  | END OF SERVICE LIFE | Caper Chairs= 100 percent recyclable at the end of its useful life <br> Aside Chairs= 85 percent recyclable at the end of its useful life <br> Limerick Chairs $=100$ percent recyclable at the end of its useful life <br> Celeste Chairs $=42$ percent recyclable at the end of its useful life <br> Eames Molded Plywood Chairs= <br> Eames Molded Plastic Chairs= <br> Eames Wire Chairs= <br> Nelson Swag Leg Chair= <br> Aalto Side Seating= <br> Eames Soft Pad and Aluminum Group Chairs=90 percent recyclable at the end of its useful life <br> Eames Executive Chair= <br> Aalto Stools= <br> Capelli Stool= |
| :---: | :---: | :---: |
| MISC. PROPERTIES | QUALITIES/PROPERTIE S OF PRODUCT | Not specified |
|  | MISC. COMMENTS |  |
|  | CONTRIBUTION TO LEED POINTS | yes |
| $\begin{aligned} & \text { COMPANY } \\ & \hline \text { PROFILE } \end{aligned}$ | GREEN PHILOSOPHY | Committed to Sustainability <br> We have a long history of minding the earth. It took root in 1953, when our founder, D.J. De Pree, said, "We will be a good steward of the environment." Since then, we've innovated new ways of preserving and living with the natural environment. We've also helped found associations that help other companies do the same. These days, we remain committed to getting rid of the negatives--waste and contamination. But we don't think that's enough. As our CEO, Brian Walker, says, "The attitude we've adopted is to go beyond eliminating the negative to creating a positive. We're constantly pushing ourselves to go beyond what is required." |
|  | CONTACT | Phone: 616 654-300 |
| MAINTENANCE | AFTER INSTALLATION | n/a |

