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Furnishings
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2011

PRODUCT	TYPE OF PRODUCT	Г
INFORMATION	I THE OF PRODUCT	Work Chairs
in Grand trong	COMPANY NAME	Herman Miller
	PRODUCT/COLLECTIO	Aeron Chairs
	N NAME	Mirra Chairs
	N NAME	1
		Celle Chairs
		Equa 2 Chairs
		Ergon 3 Chairs
		Ambi Chairs
		Reaction Chairs (discontinued)
	DESCRIPTION	Work Chairs
MATERIAL	MATERIAL CONTENT	Aluminum
FEEDSTOCK		Steel
		Plastic
		Foam
		Textile
		· OAMO
	RECYCLED CONTENT	Aeron Chairs= 31-percent post-consumer recycled content and 20-percent to 22-percent
	%	pre-consumer recycled content
		Mirra Chairs= 27-percent post-consumer and 6-percent pre-consumer content
		Celle Chairs= 30-percent post-consumer and 6-percent pre-consumer recycled content.
		Equa 2 Chairs= 20-percent post-consumer and 16-percent pre-consumer content.
		Ergon 3 Chairs= 11-percent post-consumer and 21-percent pre-consumer content
		Ambi Chairs= 19-percent post-consumer and 6-percent pre-consumer recycled content
		Reaction Chairs=
	RAPIDLY RENEWABLE	FSC certified
	CONTENT %	
	HARMFUL ADDITIVES	Not specified
	HARMFUL EMISSIONS	Greenguard certified for indoor air quality
	EMISSION STRENGTH	n/a
	OVER TIME	
	TREATMENTS	Low VOC levels

MANUFACTURIN G	MANUFACTURING PROCESS	Communications	
		Packaging/	Design for
		Transportation	Environment
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		Energy	Environn
		Reduction EQA	Affai
		Reduction	Allai
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		. / /	Green
		Indoor Air /	Green
		. /	Buildings
		` /	\
		- 1	100
		Environmental Low	ISO
		Impact Process	14001
		* Communications Team, responsible for communic initiatives, and performance to both internal and ext	
		* Design for the Environment (DfE) Team, respor sensitive design standards for new and existing He	
		* Environmental Affairs Team, responsible for recoordinating and assisting other company-wide env	
		* Green Buildings Team, focused on the environr	
		maintenance of Herman Miller's corporate facilities.	
		* ISO 14001 Team, focused on the continuous in Management System (EMS) in pursuit of 2020 goal	
		* Environmental Low Impact Processing group, c each corporate site, with responsibility for reducing waste in their designated area.	
		* Indoor Air Team, created to monitor and improv	re the off-gassing of our products.
		* Energy Reduction Team, committed to reducing produce Herman Miller products.	g the amount of energy necessary to
		* Packaging/Transportation Team, committed to packaging needed for both incoming and outgoing a	
	HARMFUL EMISSIONS	Low VOC levels	
	LOCATION OF MANUF. PLANT	Herman Miller Inc. 855 East Main Ave. PO Box 302	
	LAN	Zeeland, Michigan 49464-0302 USA	
		Phone: 616 654-300	
	TESTS/CODES	n/a	
	3 RD PARTY CERTIFICATION	Cradle to Cradle certified	
	CENTIFICATION	LEED Greenguard certified	
INSTALLATION	INSTALLATION PROCEDURE	Install by professional	
	INSTALLATION ADHESIVES	Not specified	
	UNIT COST	Varies per item Cradle to Cradle certified	
	LIFE CYCLE ANALYSIS		

	END OF SERVICE LIFE	Aeron Chairs= 94 percent recyclable at the end of its useful life Mirra Chairs= 96 percent recyclable at the end of its useful life Celle Chairs= 99 percent recyclable at the end of its useful life Equa 2 Chairs= 86 percent recyclable at the end of its useful life Ergon 3 Chairs= 84 percent recyclable at the end of its useful life Ambi Chairs= 84 percent recyclable at the end of its useful life Reaction Chairs=
MISC. PROPERTIES	QUALITIES/PROPERTIE S OF PRODUCT	Not specified
	MISC. COMMENTS	
	CONTRIBUTION TO	yes
	LEED POINTS	
COMPANY	GREEN PHILOSOPHY	Committed to Sustainability
PROFILE		
		We have a long history of minding the earth. It took root in 1953, when our founder, D.J. De Pree, said, "We will be a good steward of the environment." Since then, we've innovated new ways of preserving and living with the natural environment. We've also helped found associations that help other companies do the same. These days, we remain committed to getting rid of the negativeswaste and contamination. But we don't think that's enough. As our CEO, Brian Walker, says, "The attitude we've adopted is to go beyond eliminating the negative to creating a positive. We're constantly pushing ourselves to go beyond what is required."
	CONTACT	Phone: 616 654-300
MAINTENANCE	AFTER INSTALLATION	n/a